# pneumagiQ® PQ90

The World's First Universal Pneumatic Gripper Interface

Pneumatics. Plug & Play.







Any Robot | Any Gripper



#### **Pneumatic Grippers**

A pneumatic gripper is an actuator that uses compressed air to operate gripper jaws (fingers) to grip (pick-and-place) a work piece.

Dominating over 80% of all grippers deployed for pick-and-place applications, pneumatic grippers have certain advantages that make it a preferred choice for most applications.

Some advantages of pneumatic grippers include:

- High gripping force
- Light weight
- Cost-effective
- Ability to grip variety of work piece
- Adjustable gripping force
- Rugged
- Works in harsh environments

Needs only one compressed air

inlet

Hose-free direct connection to pneumatic gripper

Integrated air blow-off port

Silencer

**Modbus RTU communication** 

#### Introducing pneumagiQ

## pneumagiQ is an Universal Pneumatic Gripper Interface.

Built on the bedrock of a technology (patent pending) that controls flow, direction and pressure of pneumatic air into a single system, the minimalist design of pneumagiQ simplifies multi-tooling of pneumatic grippers.

pneumagiQ PQ90 enables an integrator to quickly install pneumatic grippers to a robot, without having to source a plethora of components or depend on skilled engineering resources.

With just one pneumatic tube, pneumagiQ simplifies the deployment of pneumatic gripper eliminating multiple tubes and wires running across the body of the robot.

## Platform Approach to Pneumatic Gripping

When a product is designed as a 'platform', it provides a foundation for others to build upon.

In a world of multiple brands of pneumatic grippers, most users have their preference of brand of pneumatic gripper for their applications.

pneumagiQ is designed as a platform for pneumatic grippers. This makes it modular & flexible, allowing integrators to install any brand / model of pneumatic gripper. Thus, enabling to deliver robotic solutions much faster.

pneumagiQ gives users the option of interchangeability of brands or grippers as per their preference, or, the changing need of the application.



Interchangeable gripper mounting Switchable gripper orientation Sensor connectors Status indicators IP66 Quick response time

magic with pneumatics.

#### **PQ90**

Built on the pneumagiQ technology, **PQ90** is a compact **Universal Pneumatic Gripper Interface** with a mechanical form factor designed to seamlessly mount two pneumatic grippers at a 90° offset from each other.

The compact design of PQ90 makes it ideal for placement of pneumatic grippers in tight-spaced applications.

The light weight design maximizes the payload of the robot for handling heavier parts.



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## Integrating Pneumatic Grippers

Complex?

## Simplified!

## The Traditional Way

Multiple Resources Design | Controls | Pneumatics

Multiple Vendors Sourcing Challenge

Long Install Time Design -> Install - 3 Weeks

Messy Install Restricted Robot Motion



Traditionally, installing a robot end of arm tooling with a pneumatic gripper could be overwhelming, requiring high dependency on skilled engineering resources with knowledge on mechanical, electrical and pneumatics.

Selection and procurement of multiple components from multiple vendors not only increases the burden on buyer, but also increases the project lead time significantly.

The resultant installation is a congregation of multiple tubes, valves and other components, making the installation messy and restricting the motion of the robot.

The patent pending **pneumagiQ PQ90** eliminates the engineering and sourcing complexity experienced in the traditional approach, making it a plug & play experience.

The compact body with a single tube airinlet makes the robotic cell aesthetically appealing, maximizing the robots payload, and retaining the freedom of motion of the robotic arm.

## The pneumagiQ Way

Out-of-the-box One Compact Unit

#### Single Tube Air Inlet Connects over just

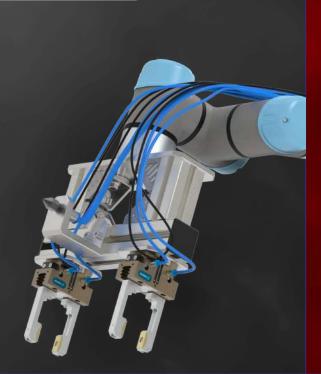
one compressed air line

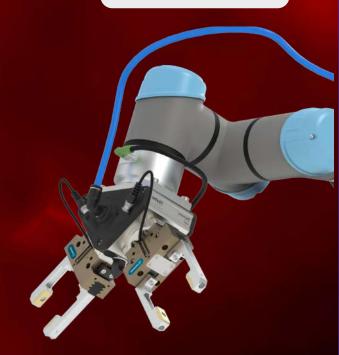
#### **Bundled Features**

Pneumatic Distribution | Controls Sensor Port | Air blow-off Port

Modbus RTU Single cable communication







## The World's First Universal Pneumatic Gripper Interface

Any Robot | Any Gripper

#### Robot Coupler

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With an offering of multiple robot couplers, pneumagiQ is compatible with all robots in the world - be it a collaborative robot, an industrial robot, a SCARA robot, a cartesian robot, custom designed gantries, or custom designed machines.

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#### **Gripper Coupler**

With an option of multiple gripper couplers designed specifically for different models of pneumatic grippers, the integrator can select the specific coupler, enabling quick coupling of the gripper to pneumagiQ.

Many of the gripper couplers allow for a 'hose free direct connection' eliminating the need for any last mile pneumatic tubing.

The 'universal gripper coupler' allows one to couple non listed grippers or special designed grippers.

pneumagiQ has been built as a 'platform' enabling to simplify the implementation of any gripper in universe of pneumatics.

This truly makes pneumagiQ a single point source for any pneumatic gripper installation. The plug & play approach emphasizes the underlying vision of accelerating the deployment of robots.

## Plug & Play Approach

The 'design to install' phase of a traditional pneumatic gripper setup could take up to 3 weeks. The pneumagiQ Plug & Play approach now brings down the time to just 10 minutes.

## **Optimized Mechanical Form Factor**

The 90° mechanical offset, compact size and light weight makes pneumagiQ a preferred option for all pneumatic gripper installation such as machine tending.

## **Rugged Design**

The sturdy design with an IP66 rating makes pneumagiQ well suited for robotic installations in harsh environments including machine tending, pick & place etc.

## **Smart Robot Installation**

The single tube air inlet and the smartly designed couplers for robots & grippers enables a smarter robot installation.

## **Benefits - Integrator**

- pneumagiQ enables installing pneumatic grippers Plug & Play.
- No dependency on skilled design & engineering resources.
- Save time and efforts coordinating sourcing of components from multiple vendors.
- Reduce installation time to just a few minutes.
- Increase turnaround of projects - more projects in the same time.
- Aesthetic implementation of the robotic cell.
- Enhance reach and degree of freedom of the robot.

## **Benefits - End User**

- Aesthetic robotic cell.
- Zero maintenance.
- Minimize requirement of spares.
- Quicker deployment of projects.
- Quick redeployment for other applications.

## Install in just 10 minutes

## 90° Mechanical Offset

MPAQT

Avoid mechanical design & fabrication

**15x Quicker** Turnaround projects faster

Lighter - 580 g Maximize robot payload

Smaller Access tight spaces

## IP66

Use in harsh environment

## Quick Response Time

Increase machine utilization



#### Status Indicator

To indicate the functioning of pneumagiQ and communication between pneumagiQ and the robot.





#### o Gripper Mounting Face o-

Select & install the Gripper Couplers suitable for the pneumatic grippers being coupled to pneumagiQ.

Each of the two Gripper Mounting Face can have a different brand / model of pneumatic gripper installed, as suited for the application.

Make use of the in-line air ports for 'hose free direct connection' to connect with specific pneumatic grippers.



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## PQ90

#### Compressed Air Inlet o-

Connect just one pneumatic tube and operate two pneumatic grippers & one air-blow off port. Eliminate the need for multiple pneumatic tubes and wire packages running across the body of the robot.



Sensors installed on the pneumatic grippers to know its state (open/close) can be connected directly to pneumagiQ, avoiding need for lengthy wiring to the robot controller.



#### o Exhaust Port

Exhaust port with built in silencers allows pneumagiQ to be both silent and efficient.

#### Air Blow-off Port

An integrated air blow-off port to clean the work piece and/or the work piece holder before unloading / loading the new part. Ideal for most machine tending applications.

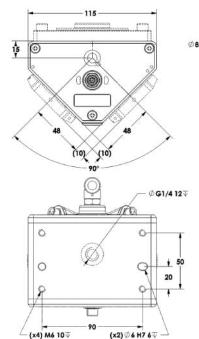


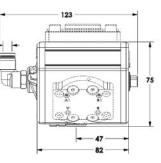
#### **Specifications**

#### pneumagiQ PQ90

Model	PQ90	
Part Number	6 102 0101	
General		
Mountable pneumatic grippers	2	
Angle between grippers	90°	
Air Blow-off Ports	1	
Sensor Connectors	2	
Communication	Modbus RTU	
Response time	< 30 ms (Modbus RTU)	
Operating medium	Pneumatic air	
Weight	580 g / 1.28 lbs	
Payload		
Payload per Gripper Mounting Face	2.5 kg / 5.5 lbs	
Overall payload	5 kg / 11 lbs	
Pneumatics		
Airflow rate for grippers	85 slpm / 3 scfm	
Airflow rate at Air blow-off port	230 slpm / 8.1 scfm	
Operating pressure	6 bar / 87 psi	
Connectors		
I/O Connector	M8 8pin female connector	
Air inlet	Ø 8 tube quick connector	
Sensor port	M8 3pin female connector	
Air blow-off	G 1/4 female thread	
Interface - Robot / Gripper		
Robot mounting	pneumagiQ Robot Coupler	
Gripper mounting	pneumagiQ Gripper Couple	
Power		
Operating voltage	24V DC	
Operating current	450 mA	
Environment		
Ambient temperature range	+5°C to 40°C / 41°F to 140°F	
Noise level	< 50 dB	
Ingress Protection	IP66	

#### **Dimensions:**





All dimensions are in mm





Impaqt Robotics Private Limited 267 Kilpauk Garden Road Chennai 600 010, India sales@impaqt-robotics.com www.impaqt-robotics.com

#### Selection of Accessories Robot Coupler

ISO Mounting Type	Part No
ISO 31.5	6 102 5011
ISO 40	6 102 5012
ISO 50	6 102 5013
ISO 56	6 102 5014

All Robot Couplers ship with suitable fasteners.

#### **Gripper Coupler**

The list of Gripper Couplers is constantly being updated. For other brands or models not listed below, you may either use the 'Universal Gripper Coupler', or, contact us.

Brand	Model	Туре	Part No
Destaco	DPDL-047M	2 Jaw	6 102 6013
	RDH-1M-L	2 Jaw	6 102 6014
	RDH-2M-L	2 Jaw	6 102 6015
	RTH-2M	3 Jaw	6 102 6002
Festo	HGDT-35-A	3 Jaw	6 102 6004
	HGDT-40-A	3 Jaw	6 102 6002
	HGPT-25-A-B	2 Jaw	6 102 6005
	HGPT-35-A-B	2 Jaw	6 102 6006
Gimatic	DH27	2 Jaw	6 102 6001
	DH35	2 Jaw	6 102 6003
	TH33	3 Jaw	6 102 6004
	TH45	3 Jaw	6 102 6002
Schunk	JGP 64	2 Jaw	6 102 6001
	JGP 80	2 Jaw	6 102 6003
	PGN 64	2 Jaw	6 102 6001
	PGN 80	2 Jaw	6 102 6003
	PZN 50	3 Jaw	6 102 6004
	PZN 64	3 Jaw	6 102 6002
SMC	MHS2-32D_X56	2 Jaw	6 102 6009
	MHS2-40D_X56	2 Jaw	6 102 6010
	MHS3-32D_X56	3 Jaw	6 102 6011
	MHS3-40D_X56	3 Jaw	6 102 6012
	MHS4-32D_X56	4 Jaw	6 102 6009
	MHS4-40D_X56	4 Jaw	6 102 6010
	MHSL3-32D_X56	3 Jaw	6 102 6011
	MHSL3-40D_X56	3 Jaw	6 102 6012
Zimmer	GPD5004	3 Jaw	6 102 6004
	GPD5006	3 Jaw	6 102 6002
	GPP5006	2 Jaw	6 102 6001
	GPP5008	2 Jaw	6 102 6003

Above couplers allow for 'hose-free direct connection'

** With push-in fitting for last mile connection to gripper.			
Gripper Mounting Blank for UGC	6 102 6008		
Universal Gripper Coupler (UGC) **	6 102 6007		
Other select brands / models			

All Gripper Couplers ship with suitable fasteners & O-rings.

#### I/O Cable

Туре	Compatibility	Part No
I/O Cable	Connects to UR eSeries &	6 102 5501
(0.2 m)	CB3 Tool I/O Port	
I/O Cable	Connects to any controller	6 102 5502
(5 m)	on Modbus RTU	

#### How to order:

Order suitable accessories dependent on the specific Robot / Grippers pneumagiQ is being coupled to. 1. pneumagiQ PQ90 Part No: 6 102 0101

- 2. Accessories:
  - ries:
  - a. Robot Coupler
  - b. Gripper Coupler Side 1 Part No: \_\_\_\_
  - c. Gripper Coupler Side 2 P
  - d. I/O Cable
- Part No: \_\_\_\_\_ Part No: \_\_\_\_\_ Part No: \_\_\_\_\_ Part No: \_\_\_\_\_